

Figure 4

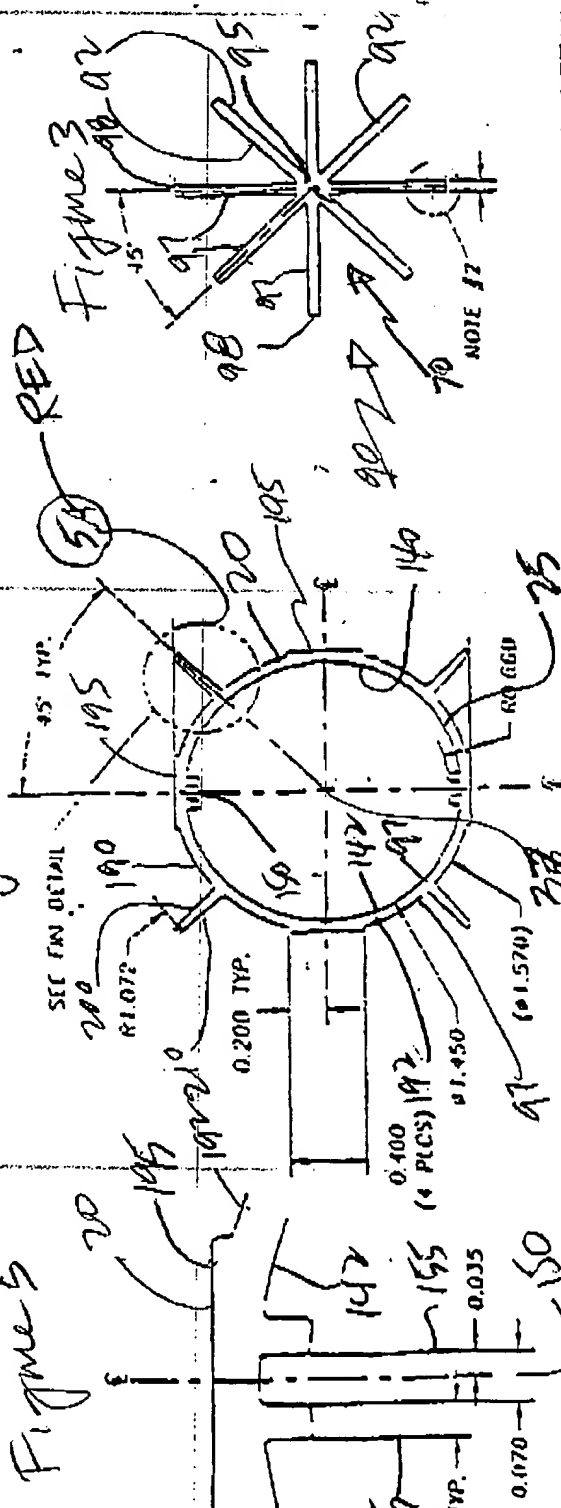
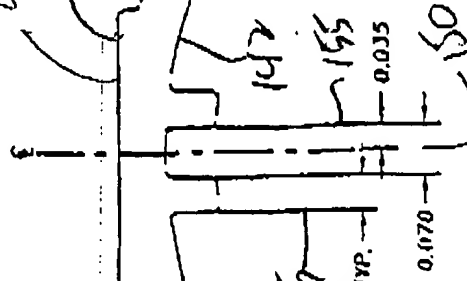


Figure 5



INNER CORE DETAIL

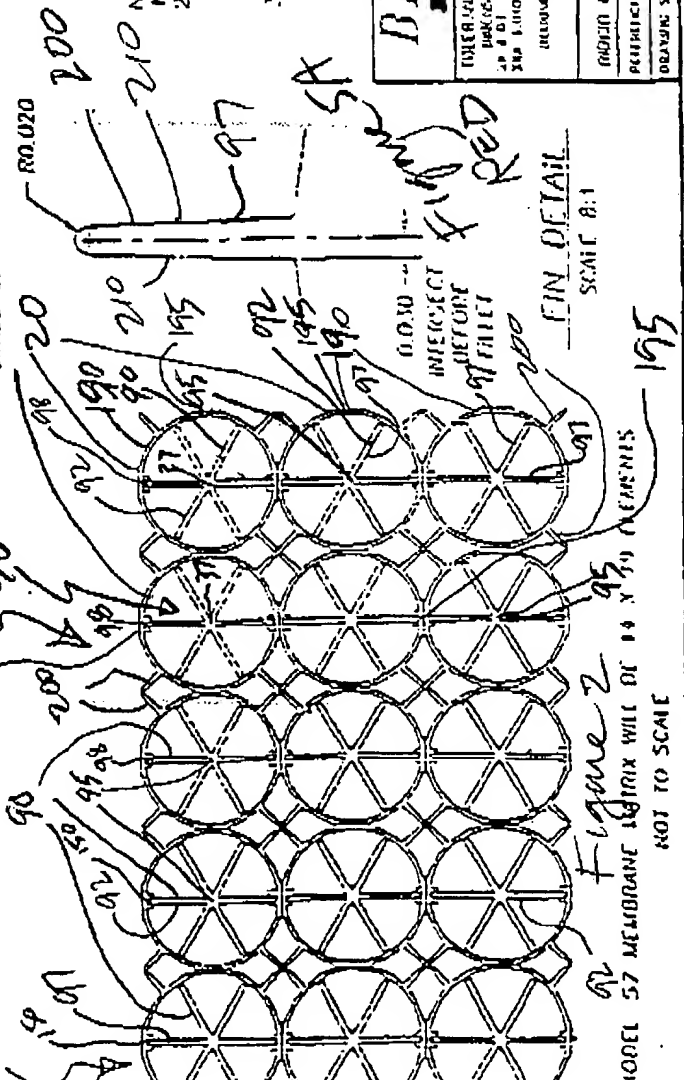
SCALE 2:1

TUBE DETAIL

SCALE 2:1

GROOVE DETAIL

SCALE 8:1



- NOTES:
- 1) ALL INTERNAL RADIUS 0.010
 - 2) PROVIDE A FEATURE (GROOVE OR RND) APPROX. THE LOCATION TO EACH IDENTIFY THE VANE PAIR WHICH WILL BE HELD TO THE TIGHTER TOLERANCE (1.430 DIM.)
 - 3) FOR MODEL 57 TUBES WILL BE 4.0 LONG COORDS 14.0 LONG

BIO-SEPTIC SYSTEMS

TOLERANCES UNLESS NOTED: DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	NPI NORTHERN PLASTICS INC.		MEMBRANE PARTS	
	DATE: 10/15/94	BY: J. CONNOR	REV: 10/15/94	REV: 10/15/94
INCLUDE ALL SURFACE TOLERANCES	SCALE: 1/2		APPROVED: 10/15/94	
DRAWING SITE: C	APPROVED: 10/15/94		APPROVED: 10/15/94	